



COMING CLEAN BODY BUFFER

This multi-faceted body scrub buffs away dead skin leaving nothing behind but smooth, silky, baby soft skin-YES please! We've added multiple particle sizes for optimal results. The fragrance brings back fond memories of the past transforming your shower into a moment of fantastical fun.

FOREVER
impressions



Actigum™ CS 11 QD

COSMOS approved biopolymer issued from biofermentation of sugar. Efficient thickening, stabilizing and suspending properties, cold processable with wide pH stability and compatibility.

ACULYN™ U Rheology Modifier

Efficient cold processable sulfate-free thickener. Extremely versatile ingredient with unique ease of use, wide compatibility, salt tolerance and high shear thinning profile. Ability to thicken clear gel systems, stabilize gel creams and emulsify various types of oils.

AMP-ULTRA™ PC 2000

Odorless multifunctional additive and neutralizer with a very good safety profile. Very mild for the skin, low dosage requirement. Improves product performances: enables rich, dense and stable foam in cleansing products.

COLA®TERIC BBS

Palm-free and mild surfactant derived from babassu oil, sustainably grown and harvested from Brazil. Offers enhanced foaming and viscosity building properties compared to standard coconut betaine or sultaine, high active matter content. Natural origin index of 0.76 according to ISO 16128.

EcoSense™ 919

COSMOS approved naturally sourced surfactant mild to the skin with excellent sensory appeal. Improves rinsability, demonstrates reduced potential for irritation to the skin. Mass balanced grade available.

LEVENOL® H&B

Liquid mild emollient from vegetable origin, good eco-toxicological properties. Cold-processable foam booster and thickener. Improves skin moisture, texture and conditioning properties. Mass balanced grade available.

Poly Suga®Nate 160P NC

High-performance anionic surfactant polymer based on high molecular weight alkyl polyglucoside polymers. Extremely mild to both eyes and skin. Naturally derived from renewable sources, natural origin index of 1 according to ISO 16128.

Pure Australian Sandalwood Hydrosol

Delicately fragranced solution of the plant's water soluble components, used as a water replacement. By-product of the steam distillation process of essential oil. Exhibits the same olfactory character as the sandalwood oil, yet in a milder format.



**Formulation
Process**
Cold-process



**Performance &
Innocuity**
Mild product



Sustainability
Natural derived and
COSMOS approved
ingredients



Water
Easy rinsing



Ethics
Supplier CSR policy

PHASE	TRADE NAME	INCI NAME	FUNCTION	SUPPLIER	%
A		Water (Aqua)	Solvent	Univar Solutions*	Q.S: 74.62
	Actigum™ CS 11 QD	Sclerotium Gum	Texturizer, suspending agent, COSMOS approved	Cargill Beauty / Univar Solutions*	1.00
B	Purox® S Grains Pure Grade	Sodium Benzoate	Preservative, COSMOS approved	Emerald Kalama Chemical / Univar Solutions*	0.60
	FOAMYSENSE™ 301 Polymer	PEG-90M	Lubricant, sensory enhancer	Dow / Univar Solutions*	0.08
	Poly Suga®Nate 160P NC	Sodium Hydroxypropylsulfonate Laurylglucoside Crosspolymer	Anionic surfactant	Colonial Chemical / Univar Solutions*	5.00
	Cola®Teric BBS	Babassuamidopropyl Hydroxysultaine	Amphoteric surfactant	Colonial Chemical / Univar Solutions*	2.50
	EcoSense™ 919	Coco-Glucoside	Non-ionic surfactant, COSMOS approved	Dow / Univar Solutions*	1.50
C	ACULYN™ U Rheology Modifier	Acrylates/Beheneth-25 Methacrylate Copolymer	Rheology modifier, stabilizer	Dow / Univar Solutions*	6.00
	AMP-ULTRA™ PC 2000	Aminomethyl Propanol	Multifunctional additive, neutralizing agent	ANGUS® / Univar Solutions*	0.73
	Citric Acid Anhydrous CAM N1560 (50% solution in water)	Citric Acid	pH adjuster	Jungbunzlauer / Univar Solutions*	0.23
D	Cola®Lipid C	Cocamidopropyl PG-Dimonium Chloride Phosphate	Multifunctional mild surfactant, conditioning properties	Colonial Chemical / Univar Solutions*	1.00
	LEVENOL® H&B	Glycereth-2 Cocoate	Co-surfactant (solubilizer), emollient	Kao Chemicals Europe / Univar Solutions*	1.00
	Pure Australian Sandalwood Hydrosol	Sandalwood (<i>Santalum spicatum</i>) Wood Water	Scented water, COSMOS approved	Down Under / Univar Solutions*	3.50
	Patchoulrose SY169519	Fragrance	Fragrance	Kao Fragrances / Univar Solutions*	0.24
	Walnut Shell 35/60F	<i>Juglans regia</i>	Natural exfoliating agent, COSMOS approved	Eco-Shell / Univar Solutions*	1.00
	Florabeads Jojoba 40/60 Tequila Sunrise	Jojoba Esters, Red 30, Talc, Iron Oxides, Yellow 5 Lake	Exfoliating agent	Floratech®	0.50
	Florabeads Jojoba 28/60 Tequila Sunrise	Jojoba Esters, Red 30, Talc, Iron Oxides, Yellow 5 Lake	Exfoliating agent	Floratech®	0.50

GENERAL INFORMATION

Campaign: Forever Impressions / Reference: FR122113

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PROCEDURE (COLD PROCESS)

1. Disperse Actigum™ CS11 QD in water under high shear (Silverson/Ultra Turrax for 7min at 7,000rpm) until a homogeneous gel is obtained
2. Add ingredients of phase B to phase A in the order listed under agitation
3. Add ACULYN™ U Rheology Modifier to phase AB and neutralize it by increasing the pH above 7.5 with AMP-ULTRA™ PC 2000. Adjust the pH back to 6.5 with citric acid
4. Add ingredients of phase D to the main vessel in the order listed. Ensure everything is homogeneous between each addition

STABILITY

Stable 3 months at 4°C, RT, 40°C.

COMMENTS

- Viscous gel with colored exfoliants
- **Application:** Wet your skin and apply the product. Gently massage and rinse-off.
- **pH:** 6.91
- **Viscosity (spindle 5; 10 rpm; 1 min):** 31,360 cPs (78.4%)