



Natural Cleansing Balm

Oil-based formulation for gentle cleansing

Phase	INCI	Trade Name	Supplier	w/w %
A	Pentylene Glycol, Phenylpropanol	E-Leen Green A	Nordmann (Minasolve)	2.00
A	Glycerin	CremerGLYC Refined Glycerine Organic	Nordmann (Cremer)	37.40
A	Potassium Coffeate, Aqua	KLEANSTANT®	Nordmann (Kaffe Bueno)	5.00
A	Sucrose Stearate	Sisterna SP70-C	SISTERNA	2.00
B	Canola Oil	LIPEX® Bassol C™	Nordmann (AAK)	51.80
B	Tocopherol, Beta-Sitosterol, Squalene	BIOXAN® SF	Nordmann (BTSA)	0.30
C	Parfum	Warrior Fruit MKT2587	Nordmann (TechnicoFlor)	0.50
C	Lactic Acid	LAF 90% HS	Nordmann (Jungbunzlauer)	q.s.

► **KLEANSTANT®** bio-based anionic surfactant upcycled from coffee by-products with cleansing, emulsifying, foaming, and antioxidative properties, and with a moisturizing effect

► **LIPEX® Bassol C™** eliminates the common challenges encountered when formulating with vegetable oils and offers a sustainable alternative to low-spreading synthetic emollients

Manufacturing Procedure:

1. Disperse Sucrose Stearate into the glycerine.
Add the other ingredients of phase A and heat to 75 °C.
2. Mix ingredients of phase B separately and heat to 75°C.
3. Add phase B to phase A while homogenising.
4. Cool down to 40°C and add phase C. Adjust pH to 6.5.
5. Pour into packaging whilst the mixture is at 40°C.

All the information contained herein, as well as the technical advice, has been based on practical experience and thorough examinations. However, it represents non-committal recommendations only. We therefore strongly recommend that users should carry out their own tests before putting our products to their intended use. This applies in particular to our sample formulations, which are merely intended as a starting point for developing own applications and for which we therefore extend no warranty. The sole responsibility for assessing whether conflicting property rights of third parties (e.g. patents) exist in any of the countries concerned lies with the user; in this regard, too, we do not extend any warranty for sample formulations or sub-formulations. The sale of our products is governed by our General Terms & Conditions.