



## Lipstick Milano

<b>ID</b>	Anhydrous / AS.009
<b>pH-value</b>	N/A
<b>Viscosity</b>	N/A
<b>Product form</b>	Solid stick

	Ingredient	INCI-name	% w/w	Supplier
1	<b>Sisterna A10E-C</b>	<b>Sucrose Tetrastearate Triacetate</b>	<b>10.00</b>	<b>Sisterna B.V.</b>
	<b>Sisterna SP10-C</b>	<b>Sucrose Polystearate</b>	<b>1.00</b>	<b>Sisterna B.V.</b>
	Candelilla Wax	Euphorbia Cerifera (Candelilla) Wax	4.50	Koster Keunen
	Carnauba Wax T1	Copernicia Cerifera (Carnauba) Wax	2.00	Koster Keunen
	Permulgin 3230	Ozokerite	4.50	Koster Keunen
	Kesterwax K82 P	Synthetic Beeswax	3.00	Koster Keunen
	Sunflower Wax	Helianthus Annuus (Sunflower) Seed Wax	4.20	Koster Keunen
	CCT Oil	Caprylic/Capric Triglyceride	24.41	several
	Isostearyl Isostearate	Isostearyl Isostearate	25.00	several
	TeCero-Wachs®30332cs	Hydrogenated Microcrystalline Wax, Synthetic Wax	6.29	TH.C.TROMM
2	Dermofeel Toco 70	Tocopherol	0.10	Dr. Straetmans
	COD 8001	Castor (Ricinus Communis) Oil, CI 15850	2.45	Sun Chemical
	COD 8003	Castor (Ricinus Communis) Oil, CI 15850	0.55	Sun Chemical
	COD 8009	Castor (Ricinus Communis) Oil, CI 19140	3.40	Sun Chemical
	COD 8008	Castor (Ricinus Communis) Oil, CI 77891	7.60	Sun Chemical
3	Bungo 500326	Parfum	1.00	Luzi

### Production method

1. Before starting: spray silicone release spray in mould and put in oven at 45°C.
2. Weigh (1) in beaker and put in water bath to melt to 85°C.
3. Add (2) into (1) and homogenise.
4. Then add (3) and stir for 1 minute.
5. Take mould out of the oven and pour the mixture into the mould.
6. Allow to cool down for 20 minutes at room temperature.
7. Take the top part of the mixture out of the mould with the scraping spatula.
8. Put the mould in the freezer for 20 minutes.
9. Put the lipsticks in the cases.