Formulation Example

Rahmenrezeptur

Merck Chimie SAS 606.09.07.10

AGE VELVET LOTION (BASE + BOOSTER)

Ingredients A	Art. No.		INCI	[%]
Demineralized water			AQUA (WATER)	22.90
Onativ' Apricot Organic P		(2)	PRUNUS ARMENIACA (APRICOT) FRUIT WATER	20.00
Glycerin 100% organic		(3)	GLYCERIN	5.00
Bentone EW		(4)	HECTORITE	1.00
Keltrol CG-SFT		(5)	XANTHAN GUM	0.50
RonaCare® Tiliroside	1.30214	(1)	SORBITOL (AND) TILIROSIDE	0.50
В				
Emulium kappa		(6)	CANDELILLA/JOJOBA/RICE BRAN POLYGLYCERYL-3	5.00
		()	ESTERS (AND) GLYCERYL STEARATE (AND) CETEARYL ALCOHOL (AND) SODIUM STEAROYL LACTYLATE	
Organic decolorized Jojoba Seed Oil		(3)	BUXUS CHINENSIS SEED OIL	6.00
Cetiol C5		(7)	COCO-CAPRYLATE	9.00
Organic apricot soft butter		(8)	HYDROGENATED PRUNUS ARMENIACA	10.00
C Microcare DB		(9)	BENZOIC ACID (AND) DEHYDROACETIC ACID	1.00
Vitamin E natural		(7)	TOCOPHEROL	0.10
RonaFlair ™ White Sapphire	1.17751	(1)	SYNTHETIC SAPPHIRE	0.50
Colorona [®] Bright Gold	1.17321	(1)	MICA (AND) TITANIUM DIOXIDE	0.27
Colorona [®] Oriental Beige	1.17237	(1)	MICA (AND) TITANIUM DIOXIDE (AND) IRON OXIDES	0.08
Perfume "Douce Nature" NATCO 09116	06	(10)) PARFUM	0.15
D				
Demineralized water			AQUA (WATER)	12.70
Microcare SB		(9)	SODIUM BENZOATE (AND) POTASSIUM SORBATE	0.20
Rosa Damascena flower water		` '	ROSA DAMASCENA FLORAL WATER	1.00
Natpure sol		(12)	GLYCERIN (AND) SUCROSE LAURATE (AND) SORBITOL	3.00
RonaCare [®] Ectoin	1.30200	(1)	ECTOIN	1.00
Essential Oil of "Bois de Rose"		(11)	ANIBA PARVIFLORA OIL	0.03
Citric acid (sol. 20%)	1.00242	(1)	CITRIC ACID	0.09

Procedure:

BASE

Phase A: Mix water, apricot water and bentone EW with ultraturax stirring during 20 min. at 65℃. Then, add gly cerine + xanthan gum at 75℃ and while stirring. Add tiliroside.

Phase B: Heat phase B at 75°C while magnetic stirring. Proc eed to emulsion by adding phase B onto phase A, while constant heating (75°C) and intensive stirring during 15 min. Adapt stirring to emulsion viscosity while cooling down to 40°C. Finally, add ingredients of **Phase C** while low stirring. Stop stirring when the emulsion temperature is near 25°C. **BOOSTER**

Phase D: premix 1: mix water, rosa damascena water, microcare SB and Ectoin while magnetic stirring at RT during 5 min. Premix 2: mix essential oil in Natpure Sol by handle stirring during 5 min. Then, add premix 1 to premix 2 while magnetic stirring during 15 min. Finally, a pH of phase D and add citric acid to adjust pH.

<u>Notes</u>

Aspect: rosy beige emulsion and incolor transparent lotion.

Stability: 2 months at room temperature and 45°C

Suppliers:

(1) Merck KGaA / Rona®(2) Safic-Alcan(3) Prod'hyg(4) SACI-CFPA(5) CP-Kelco(6) Gattefossé(7) Cognis(8) Phytocos (P2F)(9) Thor Personal Care SAS(10) Expressions Parfumées(11) Fytosan(12) LCW-Sensient

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