

Inolex Chemical Company • Jackson & Swanson Streets • Philadelphia, PA 19148-3497 USA

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## Foaming Make-Up Remover SC-1016

This foaming make-up remover gently and quickly dissolves make-up, dirt and oil to effectively cleanse the skin without drying. Lexaine® C provides a rich gentle foam and Lexquat® C contributes mild conditioning.

	<u>INGREDIENTS</u>		<u>%w/w</u>
Α	Water		76.90
	Tetrasodium EDTA	Dissolvine NA	0.10
	Citric Acid	Citric Acid, 25%	0.20
В	Glycerin		2.00
	Xanthan Gum	Keltrol CG <sup>2</sup>	0.20
С	Caprylhydroxamic Acid (and) Phenoxyethanol (and)	Phenostat <sup>™ 1</sup>	1.00
	Methylpropanediol		
	Cocamidopropyl PG-Dimonium Chloride	Lexquat <sup>®</sup> C <sup>1</sup>	2.00
	Dosodium Lauroamphodiacetate	Monateric 949-J <sup>3</sup>	1.00
	Cocamidopropyl Betaine	Lexaine <sup>®</sup> C <sup>1</sup>	15.00
	PEG-6 Caprylic/Capric Glycerides	Glycerox 767 <sup>3</sup>	0.50
	Isoceteth-20		1.00
С		Fresh & Clean YY78-	0.10
	Fragrance	01439 <sup>4</sup>	
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		Total	100.00

## **PROCEDURE:**

- 1. Combine phase "A" ingredients and begin heating to 80°C. Mix with moderate speed propeller mixing.
- Add premixed phase "B" to phase "A" with propeller mixing. Mix until keltrol has completely hydrated.
- 3. Slowly add phase "C" ingredients one at a time to phase "A/B" with low speed propeller mixing.
- 4. Begin cooling batch.
- 5. At 40 42°C, add phase "C" to batch.
- 6. Cool to 25°C.

**PHYSICAL PROPERTIES:** pH @  $25^{\circ}C = 4.87$ 

## **SUPPLIERS:**

<sup>1</sup>Inolex Chemical Co <sup>2</sup>CP Kelco <sup>3</sup>Croda <sup>4</sup>Ungerer & Company

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