

Gourmet Healthy Hair Salad**HP-281****September 30, 2006**

Healthy hair, just like healthy bodies, needs the proper nutrients and this healthy hair food conditioner has all of the daily doses of fruits and veggies. CUCUMBER EXTRACT WS, CROPURE OLIVE, CROPURE AVOCADO, CROPURE APRICOT KERNEL, D21814 TOMATO OIL EXTRACT and HYDROSOY 2000, feed hair the essential nutrients it needs to stay healthy and shiny. CRODAROM BASIL GL, PHYTEXCELL OREGANO and NOVAROM ROSEMARY add spice to hair for a sassy, shiny style. INCROQUAT BEHENYL TMS and INCROQUAT DCMC condition and soften the hair, and **OPTASENSE RMA52** provides a robust and pleasing sensory vehicle for delivering these gourmet goodies and nutrients to the hair.

INGREDIENTS**%****PART A**

Deionized Water	75.95
INCROQUAT DCMC (Dicyldimonium Chloride (and) Isopropyl Alcohol)	1.00
1-3 Butylene Glycol	10.00

PART B

INCROQUAT BEHENYL TMS-50 (Behentrimonium Methosulfate (and) Cetyl Alcohol (and) Dipropylene Glycol)	2.00
CROPURE OLIVE (Olea Europaea (Olive) Fruite Oil)	1.50
CROPURE AVOCADO (Persea Gratissima (Avocado) Oil)	1.50
CROPURE APRICOT KERNEL (Prunus Armeniaca (Apricot) Kernel Oil)	1.00
D21814 TOMATO OIL EXTRACT	0.15
OPTASENSE RMA52 (Sodium Polyacrylate (and) Paraffinum Liquidum (and) Trideceth-6)	3.00

PART C

CRODAROM BASIL GL (Glycerin (and) Water (and) Ocimum Basilicum)	0.10
CUCUMBER EXTRACT WS (Water (and) Cucumis Sativus (Cucumber) Fruit Extract)	0.10
PHYTEXCELL OREGANO (Glycerin (and) Butylene Glycol (and) Water (and) Origanum Vulgare Flower Extract)	0.10
HYDROSOY 2000 (Hydrolyzed Soy Protein)	1.00
CRODASONE W (Hydrolyzed Wheat Protein PG-Propyl Silanetriol)	1.00
NOVAROM® ROSEMARY OIL FORTE (Caprylic/Capric Triglyceride (and) Rosmarinos Officinalis (Rosemary) Leaf Extract)	1.50

PART D

Methylchloroisothiazolinone	0.10
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pH: 5.62 ± 0.5; Viscosity: 34,000 cps ± 10% (RVT Spindle TC @ 10 RPM, 25°C)

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PROCEDURE

Charge Part A to a vessel and begin heating batch to 75-80°C with propeller agitation. In a separate vessel, combine Part B ingredients, except OptaSense RMA52, heat to 75-80°C, and mix until completely liquid. When both Part A and Part B are at 75-80°C, add Part B to Part A with vigorous propeller agitation. Immediately following this, add OptaSense RMA52 to the main batch with continuous propeller mixing. Batch will thicken. Begin cooling to 40°C. At 40°C, add Part C ingredients individually, ensuring the batch is completely uniform after addition of each ingredient. Add Part D preservative and mix. Allow emulsions to cool to room temperature while mixing.

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